| Ned                     | m       |
|-------------------------|---------|
| Moulding and Casting So | lutions |

## Safety Data Sheet

| Mate | erial: 60037095   | Hardener B2  |   |   |
|------|---|--|---|---|
| Vers | ion: 1.4 (INTL-GHS)   | Date of print: 03.03.20  | 21 [  | Date of last alteration: 11.05.2020                   |
| SEC  | CTION 1: Identification of the  | e substance/mixture and of t                                   | he company/underta  | aking   |
| 1.1  | Product identifier  |  |   |   |
|      | Commercial product name:  | Hardener B2  |   |   |
| 1.2  | Relevant identified uses of the   | substance or mixture and uses adv                              | vised against   |   |
|      | Use of substance / preparation:<br>Industrial.<br>Catalyst  |  |   |   |
| 1.3  | Details of the supplier of the s  | afety data sheet   |   |   |
|      | Manufacturer/distributor:<br>Street/POB-No.:<br>State/postal code/city:<br>Telephone:<br>Telefax: | Nedform BV<br>Hofdwarsweg 2<br>6161DD Geleer<br>+31 46 410 626 | า   |   |
|      | Information about the Safety Da   | a Sheet: Telephone<br>Telefax<br>eMail                         |   | +31 46 410 6260<br>+<br>info@nedform.com              |
| 1.4  | Emergency telephone number  |  |   |   |
|      | Emergency Information:<br>Emergency Information:<br>Emergency Information:                        |  | Middle East<br>ntral America and South<br>ot Chile and Colombia | +44 1235 239670<br>+44 1235 239671<br>+1 646 844 7309 |
|      | Emergency Information:<br>Emergency Information:<br>Emergency Information:                        | ergency Information: Chile<br>ergency Information: Colombia    |   | +56 2 2582 9336<br>+57 1 508 7337<br>+65 3158 1074    |
|      | Emergency Information:<br>Emergency Information:<br>Emergency Information:                        | Sri Lanka<br>Bangladesh<br>Pakistan                            |   | +65 3158 1195<br>+65 3158 1200<br>+65 3158 1329       |

### **SECTION 2: Hazards identification**

### 2.1 Classification of the substance or mixture

| Hazard class                                     | Hazard category | Route of exposure | H-Code |
|--|-----------------|-------------------|--------|
| Serious eye damage/eye irritation                | Category 1      |                   | H318   |
| Flammable liquids                                | Category 2      |                   | H225   |
| Skin corrosion/irritation                        | Category 2      |                   | H315   |
| Specific target organ toxicity - single exposure | Category 3      |                   | H336   |
| Specific target organ toxicity - single exposure | Category 3      |                   | H335   |

### 2.2 Label elements

Pictogram(s):



#### Signal Word: Danger

| H-Code | Hazard Statements                   |  |
|--------|-------------------------------------|--|
| H225   | Highly flammable liquid and vapour. |  |
| H315   | Causes skin irritation.             |  |
| H318   | Causes serious eye damage.          |  |
| H335   | May cause respiratory irritation.   |  |
| H336   | May cause drowsiness or dizziness.  |  |

### Safety Data Sheet

#### Material: 60037095

Hardener B2

Version: 1.4 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 11.05.2020

| P-Code  | Precautionary Statements   |  |
|---|--|--|
| P210  | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. |  |
| P233  | Keep container tightly closed.   |  |
| P280  | Wear protective gloves/protective clothing/eye protection.                                     |  |
| P243  | Take action to prevent static discharges.  |  |
| P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present a |  |  |
|   | do. Continue rinsing.  |  |
| P337+P313   | If eye irritation persists: Get medical advice/attention.                                      |  |
| P370 + P378   |  |  |
| P403 + P235 Store in a well-ventilated place. Keep cool.  |  |  |
| P501  | Dispose of contents/container to waste disposal.   |  |

Bis(ethylacetoacetato) diisobutoxytitanium

#### 2.3 Other hazards

Inhalation of aerosol spray may damage health.

The product hydrolyses under formation of methanol (CAS-Nr. 67-56-1). Methanol is classified concerning both physical and health hazards. The hydrolysis rate and consequently the relevance for the hazard profile of the product is strongly dependent on the specific conditions.

#### SECTION 3: Composition/information on ingredients

#### 3.1 Substances

not applicable

#### 3.2 Mixtures

#### 3.2.1 Chemical characteristics

titanium compound + Alkoxy silanes

#### 3.2.2 Hazardous ingredients

| Туре | CAS No.    | Substance                                  | Content %   |
|------|------------|--|-------------|
| INHA | 83877-91-2 | Bis(ethylacetoacetato) diisobutoxytitanium | >70 - <=100 |
| VERU | 67-56-1    | Methanol                                   | <2          |

Type: INHA: ingredient, VERU: impurity

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above  $\geq 0.1\%$ .

#### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

#### General information:

Take persons to a safe place. Observe self-protection for first aid. Seek medical advice in the event of contact with this substance.

#### After contact with the eyes:

Rinse immediately with plenty of water for 10-15 minutes. Keep eyelids well open to rinse the whole eye surface and eyelids with water. Continue to bathe eyes during transport to medical practitioner. Seek medical advice immediately and clearly identify substance.

#### After contact with the skin:

Remove contaminated or soaked clothing. Wash off with plenty of water or water and soap immediately for 10-15 minutes. In serious cases, use emergency shower immediately. Seek medical advice and clearly identify substance.

#### After inhalation:

Keep the patient calm. Protect against loss of body heat. Seek medical advice and clearly identify substance.

#### After swallowing:

If conscious, give several small portions of water to drink. Do not induce vomiting. Seek medical advice and clearly identify substance.

### Safety Data Sheet

#### Material: 60037095

Version: 1.4 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 11.05.2020

#### 4.2 Most important symptoms and effects, both acute and delayed

Any relevant information can be found in other parts of this section.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Hardener B2

Further toxicology information in section 11 must be observed.

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

#### Suitable extinguishing media:

alcohol-resistant foam , carbon dioxide , water mist , sprinkler system , sand , extinguishing powder .

#### Extinguishing media which must not be used for safety reasons:

water jet .

#### 5.2 Special hazards arising from the substance or mixture

Risk of hazardous gasses or fumes in the event of fire. Exposure to combustion products may be a health hazard! Hazardous combustion products: toxic and very toxic fumes .

#### 5.3 Advice for firefighters

#### Special protective equipment for fire fighting:

Use respiratory protection independent of recirculated air. Keep unprotected persons away.

#### **SECTION 6: Accidental release measures**

#### 6.1 Personal precautions, protective equipment and emergency procedures

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. Avoid contact with eyes and skin. Do not inhale gases/vapours/aerosols. If material is released indicate risk of slipping. Do not walk through spilled material.

#### 6.2 Environmental precautions

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Contain any fluid that runs out using suitable material (e.g. earth). Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

#### 6.3 Methods and material for containment and cleaning up

Take up mechanically and dispose of according to local/state/federal regulations. Do not flush away with water. For small amounts: Absorb with a neutral (non-acidic / non-basic) liquid binding material such as diatomaceous earth and dispose of according to government regulations. For large amounts: Liquids may be recovered using suction devices or pumps. If flammable, only air driven or properly rated electrical equipment should be used. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Silicone fluids are slippery; spills are a safety hazard. Apply sand or other inert granular material to improve traction.

#### Further information:

Exhaust vapours. Eliminate all sources of ignition. Consider explosion protection. Observe notes under section 7.

#### 6.4 Reference to other sections

Relevant information in other sections has to be considered. This applies in particular for information given on personal protective equipment (section 8) and on disposal (section 13).

#### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

#### Precautions for safe handling:

Ensure adequate ventilation. Must be syphoned off in situ. Spilled substance increases risk of slipping. Avoid formation of aerosols. In case of aerosol formation special protective measures are required (exhausting by suction, respiratory protection). Observe information in section 8. Keep away from incompatible substances in accordance with section 10.

### Safety Data Sheet

#### Material: 60037095

Version: 1.4 (INTL-GHS)

Hardener B2

Date of last alteration: 11.05.2020

#### Precautions against fire and explosion:

Product can separate methanol. Flammable vapors may accumulate and form explosive mixtures with air in containers, process vessels, including partial, empty and uncleaned containers and vessels, or other enclosed spaces. Keep away from sources of ignition and do not smoke. Take precautionary measures against electrostatic charging. Cool endangered containers with water.

Date of print: 03.03.2021

#### 7.2 Conditions for safe storage, including any incompatibilities

#### Conditions for storage rooms and vessels:

Observe local/state/federal regulations.

#### Advice for storage of incompatible materials:

Observe local/state/federal regulations.

#### Further information for storage:

Store in a dry and cool place. Protect against moisture. Store container in a well ventilated place.

#### 7.3 Specific end use(s)

No data available.

#### SECTION 8: Exposure controls/personal protection

#### 8.1 Control parameters

#### Maximum airborne concentrations at the workplace:

| CAS No. | Substance                    | Туре | mg/m <sup>3</sup> | ppm | Dust fract. | Fibre/m <sup>3</sup> |
|---------|------------------------------|------|-------------------|-----|-------------|----------------------|
|         | Aerosol - inhalable fraction |      | 10,0              |     |             |                      |

The aerosol limit specified is a recommendation should aerosol be formed during processing.

#### 8.2 Exposure controls

#### 8.2.1 Exposure in the work place limited and controlled

#### General protection and hygiene measures:

Observe standard industrial hygiene practices for the handling of chemical substances. Do not inhale gases/vapours/aerosols. Use with adequate ventilation. Avoid contact with eyes and skin. Preventive skin protection recommended. Remove contaminated, soaked clothing immediately. Clean work areas regularly. Provide emergency shower and eye-bath. Do not eat, drink or smoke when handling. Keep away from foodstuff, drink and feedingstuff.

#### Personal protection equipment:

#### **Respiratory protection**

If inhalative exposure above the occupational exposure limit cannot be excluded, adequate respiratory protection equipment must be used. Suitable respiratory equipment: Respirator with a full face mask, according to acknowledged standards such as EN 136. Recommended Filter type: Gas filter type ABEK (certain inorganic, organic and acidic gases and vapors; ammonia/amines), according to acknowledged standards such as EN 14387

In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit. Suitable respiratory equipment: Respirator with a full face mask, according to acknowledged standards such as EN 136. Recommended Filter type: Combined filter type ABEK-P2 (certain inorganic, organic and acidic gases and vapors; ammonia/amines; particles), according to acknowledged standards such as EN 14387

Observe the equipment manufacturer's information and wear time limits for respirators.

#### Eye protection

tight fitting protective goggles .

#### Hand protection

Protective gloves are required at all times when handling the material, according to recognized standards such as EN374.

Recommended glove types: Protective gloves made of butyl rubber thickness of the material: > 0,5 mm Breakthrough time: > 480 min

Recommended glove types: Protective gloves made of nitrile rubber thickness of the material: > 0,4 mm Breakthrough time: 10 - 30 min

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| Mater      | ial: 60037095  | Hardener B2  |  |
|------------|--|--|--|
| Versio     | on: 1.4 (INTL-GHS)   | Date of print: 03.03.2021  | Date of last alteration: 11.05.202   |
|            | Also take into considerati<br>and the contact time. Not<br>glove in daily use may ha | ictions regarding permeability and breakthrough time which<br>on the specific local conditions under which the product is<br>e that, due to the numerous external influences (such as<br>ve a service life that is considerably shorter than the mea | used, such as the danger of cuts, abrasion, emperature), a chemically resistant protective |
|            | Skin protection  |  |  |
|            |  | emical protective clothing, full-body liquid-tight protection ne which are provided by the supplier.   | if necessary. Please observe the instructions  |
| 8.2.2      | Exposure to the environ  | nment limited and controlled   |  |
|            | Prevent material from ent  | ering surface waters, drains or sewers and soil.   |  |
| 8.3        | Further information for  | system design and engineering measures   |  |
|            |  | ection 7. Observe national regulatory requirements.  |  |
| SEC        | TION 9: Physical and   | d chemical properties  |  |
| <u>9.1</u> | -  | nysical and chemical properties  |  |
|            | Property:  | Value:   | Method:  |
|            | Appearance   |  |  |
|            |  | : liquid   |  |
|            | Olour<br>Odour   | yellowish to reddish iridescer   | It   |
|            |  | : characteristic   |  |
|            | Odour limit  |  |  |
|            |  | no data available  |  |
|            | pH-Value   |  |  |
|            |  | not applicable   |  |
|            | Melting point/freezing p   |  |  |
|            |  | ange no data available   |  |
|            | Initial boiling point and  |  |  |
|            |  | nge: > 102 °C at 1013 hPa  | (DIN 51751)  |
|            | Flash point  | 40.00  |  |
|            |  | : ca. 10 °C  | (DIN 51755)  |
|            | Evaporation rate   | no data available  |  |
|            | Upper/lower flammabili   |  |  |
|            |  | .EL) not determined  |  |
|            |  | JEL) not determined  |  |
|            | Vapour pressure  |  |  |
|            |  | not determined   |  |
|            | Solubility(ies)  |  |  |
|            |  | ilityinot applicable   |  |
|            | Vapour density   | nsity No data known.   |  |
|            | Relative Density   |  |  |
|            | -  | : 0,98 (20 °C)   | (DIN 51757)  |
|            | -  | (Water / $4 ^{\circ}C = 1.00$ )  |  |
|            |  | : 0,98 g/cm <sup>3</sup> (20 °C)   | (DIN 51757)  |
|            | Partition coefficient: n-  |  |  |
|            |  | octanol/water No data known.   |  |
|            | Auto-ignition temperature  |  |  |
|            | Ignition temperature<br>Viscosity  | : 260 °C   | (DIN 51794)  |
|            |  | : 2 - 5 mPa.s at 20 °C   | (DIN 53015)  |
|            | Molecular mass   |  |  |
|            |  |  |  |

#### 9.2 Other information

Solubility in water: Hydrolytic decomposition occurs. Explosion limits for released methanol: 5.5 - 44%(V). pH Value: Product displays neutral reaction.

# Safety Data Sheet

Version: 1.4 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 11.05.2020

### SECTION 10: Stability and reactivity

#### 10.1 – 10.3 Reactivity; Chemical stability; Possibility of hazardous reactions

Hardener B2

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

Relevant information can possibly be found in other parts of this section.

#### 10 4 Conditions to avoid

Moisture, heat, open flames, and other sources of ignition.

#### 10.5 Incompatible materials

Reacts with water, basic substances and acids. The reaction takes place with the formation of methanol.

#### 10.6 Hazardous decomposition products

Methanol by hydrolysis. Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

#### SECTION 11: Toxicological information

#### Information on toxicological effects 11.1

#### 11.1.1 General information

Data derived for the product as a whole are of higher priority than data for single ingredients.

#### 11.1.2 Acute toxicity

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

#### Acute toxicity estimate (ATE):

ATE<sub>mix</sub> (Oral): > 2000 mg/kg

#### 11.1.3 Skin corrosion/irritation

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

#### 11.1.4 Serious eye damage / eye irritation

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

#### 11.1.5 Respiratory or skin sensitization

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

#### 11.1.6 Germ cell mutagenicity

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

#### 11.1.7 Carcinogenicity

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

#### 11.1.8 Reproductive toxicity

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

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### Material: 60037095

### Safety Data Sheet

#### Material: 60037095

Version: 1.4 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 11.05.2020

#### 11.1.9 Specific target organ toxicity (single exposure)

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

Hardener B2

#### 11.1.10 Specific target organ toxicity (repeated exposure)

#### Assessment:

For this endpoint no toxicological test data is available for the whole product.

#### 11.1.11 Aspiration hazard

#### Assessment:

In case an aspiration hazard is based on ingredients, this can be seen from the classification and labeling of the whole product.

#### **11.1.12** Further toxicological information

#### Data on substances:

#### Product of hydrolysis (Methanol):

Methanol (CAS 67-56-1) is readily and rapidly absorbed at all exposure routes and is toxic by all routes. Methanol may cause irritation of the mucosa, as well as nausea, vomiting, headaches, vertigo and visual disorders, including blindness (irreversible damage to the optic nerve), acidosis, spasms, narcosis and coma. There may be a delay in the onset of these effects after exposure.

#### **SECTION 12: Ecological information**

#### 12.1 Toxicity

#### Assessment:

No data known.

#### 12.2 Persistence and degradability

#### Assessment:

Contact with water liberates methanol and silanol- and/or siloxanol-compounds. The product of hydrolysis (methanol) is readily biodegradable.

#### Data on substances:

#### Product of hydrolysis (Methanol):

Methanol is readily biodegradable.

#### 12.3 Bioaccumulative potential

#### Assessment:

Bioaccumulation is not expected to occur.

#### 12.4 Mobility in soil

#### Assessment:

No data known.

#### 12.5 Results of PBT and vPvB assessment

No data available.

#### 12.6 Other adverse effects

none known

### Safety Data Sheet

#### Material: 60037095

Version: 1.4 (INTL-GHS)

Date of print: 03.03.2021

Date of last alteration: 11.05.2020

#### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

#### 13.1.1 Material

#### Recommendation:

Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

#### 13.1.2 Uncleaned packaging

#### Recommendation:

Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

#### **SECTION 14: Transport information**

#### 14.1 – 14.4 UN number; UN proper shipping name; Transport hazard class(es); Packing group

Hardener B2

| Valu<br>14.1<br>14.2<br>14.3 | Id ADR:<br>Jation   | 1993<br>Entzündbarer flüssiger Stoff, n.a.g. (enthält Trimethoxymethylsilan)<br>3 |
|------------------------------|---|---|
| Valu<br>14.1<br>14.2<br>14.3 | way RID:<br>Jation<br>UN no<br>Proper Shipping Name<br>Class<br>Packaging Group | 1993<br>Entzündbarer flüssiger Stoff, n.a.g. (enthält Trimethoxymethylsilan)<br>3 |
| Valu<br>14.1<br>14.2<br>14.3 | nsport by sea IMDG-Code:<br>Jation  | 1993<br>Flammable liquid, n.o.s. (contains trimethoxymethylsilane)<br>3           |
| Valu<br>14.1<br>14.2<br>14.3 | transport ICAO-TI/IATA-DGR:<br>Jation   | 1993<br>Flammable liquid, n.o.s. (contains trimethoxymethylsilane)<br>3           |
| 14.5 Envi                    | ironmental hazards  |   |
|                              | ardous to the environment: no<br>ine Pollutant (IMDG): no                       |   |
| 14.6 Spe                     | cial precautions for user   |   |
| Rele                         | evant information in other sections has   | to be considered.   |

#### 14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

Bulk transport in tankers is not intended.

#### **SECTION 15: Regulatory information**

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

National and local regulations must be observed.

For information on labelling please refer to section 2 of this document.

### Safety Data Sheet

| Mater  | rial: 60037095                    | Hardener B2   |   |
|--------|-----------------------------------|---|---|
| Versio | on: 1.4 (INTL-GHS)                | Date of print: 03.03.2021   | Date of last alteration: 11.05.2020   |
| 15.2   | Details of international registra | ition status  |   |
|        | Relevant information about indiv  | dual substance inventories, where available, is give  | en below.   |
|        | Australia                         | : AICS (Australian Inventory of Chemic<br>This product is listed in, or complies v  |   |
|        | China                             | : IECSC (Inventory of Existing Chemica<br>This product is listed in, or complies v  | al Substances in China):  |
|        | Philippines                       | PICCS (Philippine Inventory of Chem<br>This product is not listed or in complia   | icals and Chemical Substances):   |
|        | United States of America (USA).   | : TSCA (Toxic Substance Control Act C   |   |
|        | Taiwan                            | : <b>TCSI</b> (Taiwan Chemical Substance Ir<br>This product is listed in, or complies v<br>The Taiwanese chemicals regulation<br>or TCSI-compliant substances if impo<br>exceed the trigger quantity of 100 kg/ | nventory):<br>with, the substance inventory. General note:<br>requires a phase 1 registration for TCSI-listed<br>orts to Taiwan or manufacturing in Taiwan<br>/a (for mixtures to be calculated per each<br>ting/manufacturing legal entity to take care of |
|        | European Economic Area (EEA)      | : <b>REACH</b> (Regulation (EC) No 1907/20<br>General note: the registration obligati<br>manufactured within the EEA by the s   | ons for substances imported into the EEA or<br>supplier mentioned in section 1 are fulfilled by<br>igations for substances imported into the EEA  |
|        | South Korea (Republic of Korea)   | : AREC (Act on Registration and Evalu<br>General note: in case of registration of<br>imported into Korea or manufactured<br>mentioned in section 1. The registration  |   |

#### **SECTION 16: Other information**

#### 16.1 Material

The details in this document are based on the state of our knowledge at the time of revision. They do not constitute an assurance of the described product properties in terms of statutory warranty requirements.

The providing of this document to a recipient does not relieve the recipient of his or her responsibility toward compliance with all laws and stipulations applicable to the product. This applies in particular to the further sale or distribution of the product or substances or items containing the product, in other jurisdictions and with regard to the protection of third-party intellectual property rights. If the described product is processed or mixed with other substances or materials, the details stated in this document cannot be conferred to the resultant new product unless this has been expressly mentioned. If the product is repackaged, the recipient is obligated to additionally provide the required safety-related information.

Nedform restricts the use of its products inside the human body or in contact with bodily fluids and mucosa.

#### 16.2 Further information:

Commas appearing in numerical data denote a decimal point. Vertical lines in the left-hand margin indicate changes compared with the previous version. This version supersedes all previous versions.

#### - End of Safety Data Sheet -